

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name : Solstice® 452A
SDS-number : 000000022311
Type of product : Mixture
Remarks : SDS according to Art. 31 of Regulation (EC) 1907/2006.

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Refrigerant
Uses advised against : none

1.3. Details of the supplier of the safety data sheet

Company : Honeywell Advanced Limited Honeywell International, Inc.
One Spencer Dock, North Wall 115 Tabor Road
Quay Morris Plains, NJ 07950-2546
Dublin 1 USA
Ireland
Telephone : +353 1 447 9350
For further information, please contact: : SafetyDataSheet@Honeywell.com

1.4. Emergency telephone number

Emergency telephone number : +1-703-527-3887 (ChemTrec-Transport)
+1-303-389-1414 (Medical)
: Poison Control Center:
United Kingdom: (+44) 844 892 0111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

Gases under pressure Liquefied gas
H280 Contains gas under pressure; may explode if heated.

2.2. Label elements

REGULATION (EC) No 1272/2008

Hazard pictograms	:		
Signal word	:	Warning	
Hazard statements	:	H280	Contains gas under pressure; may explode if heated.
Precautionary statements	:	P260 P410 + P403	Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. Protect from sunlight. Store in a well-ventilated place.
Special labelling of certain products:	:	Contains fluorinated greenhouse gases.	

2.3. Other hazards

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. Rapid evaporation of the liquid may cause frostbite. This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher. The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

Chemical name	CAS-No. Index-No. REACH Registration Number EC-No.	Classification 1272/2008	Concentration	Remarks
Pentafluoroethane	354-33-6 206-557-8	Press. Gas ; H280	59 %	
2,3,3,3-Tetrafluoroprop-1-ene	754-12-1 468-710-7	Press. Gas Liquefied gas; H280 Flam. Gas 1B; H221	30 %	
Difluoromethane	75-10-5 200-839-4	Flam. Gas 1B; H221 Press. Gas ; H280	11 %	

Remaining components of this product are non-hazardous and/or are present at concentrations below reportable limits.

Occupational Exposure Limit(s), if available, are listed in Section 8.
For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice:

First aider needs to protect himself. Move out of dangerous area. Take off all contaminated clothing immediately.

Inhalation:

Move to fresh air. If breathing is irregular or stopped, administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician. Do not give drugs from adrenaline-ephedrine group.

Skin contact:

After contact with skin, wash immediately with plenty of water. If there is evidence of frostbite, bathe (do not rub) with lukewarm (not hot) water. If water is not available, cover with a clean, soft cloth or similar covering. If symptoms persist, call a physician.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

Eye contact:

Remove contact lenses. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.

Ingestion:

Ingestion is unlikely because of the physical properties and is not expected to be hazardous. As this product is a gas, refer to the inhalation section.

4.2. Most important symptoms and effects, both acute and delayed

No data available

4.3. Indication of any immediate medical attention and special treatment needed

Do not give adrenaline or similar drugs.

See Section 11 for more detailed information on health effects and symptoms.

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SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

The product is not flammable.

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Contents under pressure.

This product is not flammable at ambient temperatures and atmospheric pressure.

However, this material can ignite when mixed with air under pressure and exposed to strong ignition sources.

Container may rupture on heating.

Cool closed containers exposed to fire with water spray.

Do not allow run-off from fire fighting to enter drains or water courses.

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.

Fire may cause evolution of:

Halogenated compounds

Hydrogen fluoride

Carbonyl halides

Carbon oxides

5.3. Advice for firefighters

Wear full protective clothing and self-contained breathing apparatus.

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Immediately contact emergency personnel. Wear personal protective equipment. Unprotected persons must be kept away. Ensure adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment. Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. Ensure that the oxygen content is $\geq 19.5\%$.

6.2. Environmental precautions

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

Prevent further leakage or spillage if safe to do so. The product evaporates readily.

6.3. Methods and materials for containment and cleaning up

Ventilate the area.

6.4. Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling:

Open drum carefully as content may be under pressure. The product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material. Do not use in areas without adequate ventilation. Contaminated equipment (brushes, rags) must be cleaned immediately with water.

Advice on protection against fire and explosion:

The product is not flammable. Can form a combustible mixture with air at pressures above atmospheric pressure. Normal measures for preventive fire protection.

Hygiene measures:

Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation, especially in confined areas. Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before re-use. Keep working clothes separately. When using, do not eat, drink or smoke.

7.2. Conditions for safe storage, including any incompatibilities

Further information on storage conditions:

Store in original container. Keep away from direct sunlight. Keep containers tightly closed in a cool, well-ventilated place.

7.3. Specific end use(s)

no additional data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits:

Components	Basis / Value type	Value / Form of exposure	Exceeding Factor	Remarks
Pentafluoroethane	HONEYWELL TWA	1.000 ppm		We are not aware of any national exposure limit.
2,3,3,3-Tetrafluoroprop-1-ene	WEEL TWA	500 ppm		
2,3,3,3-Tetrafluoroprop-1-ene	HONEYWELL TWA	500 ppm		
Difluoromethane	HONEYWELL TWA	2.200 mg/m ³ 1.000 ppm		We are not aware of any national exposure limit.

HONEYWELL - Limit established by Honeywell International Inc.

TWA - Time weighted average

DNEL/ PNEC-Values

Component	End-use/impact	Exposure duration	Value	Exposure routes	Remarks
Pentafluoroethane	Workers / Long-term systemic effects		16444 mg/m ³	Inhalation	
Pentafluoroethane	Consumers / Long-term systemic effects		1753 mg/m ³	Inhalation	
2,3,3,3-Tetrafluoroprop-1-ene	Workers / Long-term systemic effects		950 mg/m ³	Inhalation	
2,3,3,3-Tetrafluoroprop-1-ene	Consumers / Long-term systemic effects		113,1 mg/m ³	Inhalation	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended



Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

2,3,3,3-Tetrafluoroprop-1-ene	Workers / Acute systemic effects		186400 mg/m3	Inhalation	
2,3,3,3-Tetrafluoroprop-1-ene	Consumers / Acute systemic effects		186400 mg/m3	Inhalation	
Difluoromethane	Workers / Long-term systemic effects		7035 mg/m3	Inhalation	
Difluoromethane	Consumers / Long-term systemic effects		750 mg/m3	Inhalation	

Component	Environmental compartment / Value	Remarks
Pentafluoroethane	Fresh water: 0,1 mg/l	Assessment factor: 1000
Pentafluoroethane	Fresh water sediment: 0,6 mg/kg dw	
2,3,3,3-Tetrafluoroprop-1-ene	Fresh water: 0,1 mg/l	
2,3,3,3-Tetrafluoroprop-1-ene	Marine water: 0,01 mg/l	
2,3,3,3-Tetrafluoroprop-1-ene	Fresh water sediment: 1,51 mg/kg	
2,3,3,3-Tetrafluoroprop-1-ene	Marine sediment: 0,151 mg/kg	
2,3,3,3-Tetrafluoroprop-1-ene	Soil: 1,49 mg/kg	
Difluoromethane	Fresh water: 0,142 mg/l	Assessment factor: 1000
Difluoromethane	Fresh water sediment: 0,534 mg/kg dw	

8.2. Exposure controls

Occupational exposure controls

The Personal Protective Equipment must be in accordance with EN standards:respirator EN 136, 140,

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

149; safety glasses EN 166; protective suit: EN 340, 463, 468, 943-1, 943-2; gloves EN 374, 511; safety shoes EN-ISO 20345.

Do not breathe gas.

Engineering measures

General room ventilation is adequate for storage and handling.

Perform filling operations only at stations with exhaust ventilation facilities.

Personal protective equipment

Respiratory protection:

In case of insufficient ventilation wear suitable respiratory equipment.

Self-contained breathing apparatus (EN 133)

Hand protection:

Glove material: Viton®

Protective gloves against cold
(EN 511)

Eye protection:

Wear as appropriate:

Safety glasses with side-shields

If splashes are likely to occur, wear:

Goggles or face shield, giving complete protection to eyes

Skin and body protection:

Wear suitable protective equipment.

Wear as appropriate:

Protective suit

Environmental exposure controls

Handle in accordance with local environmental regulations and good industrial practices.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- | | | |
|--------------------|---|---------------------|
| (a) Physical state | : | gaseous |
| (b) Colour | : | clear
colourless |
| (c) Odour | : | slight |

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

no additional data available

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal conditions.

10.2. Chemical stability

No data available

10.3. Possibility of hazardous reactions

Hazardous polymerisation does not occur.

10.4. Conditions to avoid

Heating will cause pressure rise with risk of bursting
Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C.
Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material.
Can form a combustible mixture with air at pressures above atmospheric pressure.

10.5. Incompatible materials

Alkali metals
Oxidizers (e.g. peroxide residues present in insufficiently cured rubbers)
Finely divided metal powders such as aluminum, magnesium, or zinc.

10.6. Hazardous decomposition products

In case of fire hazardous decomposition products may be produced such as:
Halogenated compounds
Hydrogen fluoride
Carbonyl halides
Carbon monoxide
Carbon dioxide (CO₂)

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

(a) Acute toxicity

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

Acute oral toxicity:

Not applicable

Acute dermal toxicity:

No data available

Acute inhalation toxicity:

LC50

Species: Rat

Value: > 520000 ppm

Exposure time: 4 h

Test substance: Difluoromethane (HFC-32)

LC50

Species: Rat

Value: > 400000 ppm

Exposure time: 4 h

Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Species: Rat

Value: > 769000 ppm

Exposure time: 4 h

Test substance: Ethane, pentafluoro- (HFC-125)

Acute toxicity (other routes of administration):

No data available

(b) Skin corrosion/irritation:

No data available

(c) Serious eye damage/eye irritation:

No data available

(d) Respiratory or skin sensitisation:

Cardiac sensitization

Species: dogs

Test substance: Difluoromethane (HFC-32)

No-observed-effect level

>350 000 ppm

Cardiac sensitization

Species: dogs

Result: No effects observed for exposures up to 12% (120,189 ppm).

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Cardiac sensitization

Species: dogs

Test substance: Ethane, pentafluoro- (HFC-125)

No-observed-effect level

75 000 ppm

Lowest observed effect level

100 000 ppm

(e) Germ cell mutagenicity:

Test Method: Ames test

Result: 20% and higher, positive in TA 100 and e. coli WP2 uvrA, negative in TA98, TA100, and TA1535.

Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Test Method: Ames test

Result: negative

Test substance: Difluoromethane (HFC-32)

Test Method: Ames test

Result: negative

Test substance: Ethane, pentafluoro- (HFC-125)

Species: Mouse

Cell type: Bone marrow

Method: Mutagenicity (micronucleus test)

Test substance: Difluoromethane (HFC-32)

Result: negative

Test Method: Unscheduled DNA synthesis

Dose: up to 50,000 ppm (4 weeks)

Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Result: negative

Species: Mouse

Cell type: Micronucleus

Dose: up to 200,000 ppm (4 hour)

Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Result: negative

Species: Rat

Cell type: Micronucleus

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

Dose: up to 50,000 ppm (4 weeks)
Test substance: 2,3,3,3-Tetrafluoroprop-1-ene
Result: negative

(g) Reproductive toxicity:

Species: Rat

Application Route: Inhalation exposure

Exposure time: Two-generation reproductive toxicity

NOAEL,parent: 50,000 ppm

NOAEL,F1: 50,000 ppm

NOAEL,F2: 50,000 ppm

Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Species: Rabbit

Dose: NOAEL (No observed adverse effect level) - 4,000 ppm

Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Species: Rat

Dose: NOAEL (No observed adverse effect level) - 50,000 ppm

Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Species: Rabbit

Dose: NOEL - 50,000 ppm

Test substance: Difluoromethane (HFC-32)

Note: Did not show teratogenic effects in animal experiments.

Species: Rat

Dose: NOEL - 50,000 ppm

Test substance: Difluoromethane (HFC-32)

Note: Did not show teratogenic effects in animal experiments.

Species: Rat

Application Route: Inhalation exposure

NOAEL, Teratog: \geq 50,000 ppm

NOAEL, Maternal: \geq 50,000 ppm

Test substance: Ethane, pentafluoro- (HFC-125)

Note: Did not show teratogenic effects in animal experiments.

Species: Rabbit

Application Route: Inhalation exposure

NOAEL, Teratog: \geq 50,000 ppm

NOAEL, Maternal: \geq 50,000 ppm

Test substance: Ethane, pentafluoro- (HFC-125)

Note: Did not show teratogenic effects in animal experiments.

(h) STOT-single exposure:

No data available

(i) STOT - repeated exposure:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

Species: Rat
Application Route: Inhalation
Exposure time: 90 d
NOEL: 50000
Test substance: Difluoromethane (HFC-32)
Note: Subchronic toxicity

Species: Rat
Application Route: Inhalation
Exposure time: 4 Weeks
NOEL: 50000
Test substance: Ethane, pentafluoro- (HFC-125)
Note: Subchronic toxicity

Species: Rat
Application Route: Inhalation
Exposure time: 2 Weeks
NOEL: 50000
Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Species: Rat
Application Route: Inhalation
Exposure time: 4 Weeks
NOAEL: 50000 ppm
Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Species: Rat
Application Route: Inhalation
Exposure time: 13 Weeks
NOAEL: 50000 ppm
Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Species: Rabbit, male
Application Route: Inhalation
Exposure time: 28 d
NOEL: 500
Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Species: Rabbit, female
Application Route: Inhalation
Exposure time: 28 d
NOEL: 1000
Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Species: Mini-pig
Application Route: Inhalation
Exposure time: 28 d
NOAEL: 10,000 ppm
Test substance: 2,3,3,3-Tetrafluoroprop-1-ene
Note: highest exposure tested

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

(j) Aspiration hazard:

No data available

11.2. Information on other hazards

Endocrine disrupting properties

No data available

Other information:

Rapid evaporation of the liquid may cause frostbite.

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.

Handle in accordance with good industrial hygiene and safety practice.

SECTION 12: Ecological information

12.1. Toxicity

Toxicity to fish:

LC50

Species: Cyprinus carpio (Carp)

Value: > 197 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

No demonstrable toxic effect in saturated solution.

Toxicity to aquatic plants:

EC50

Species: Scenedesmus capricornutum (fresh water algae)

Value: > 100 mg/l

Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

Toxicity to aquatic invertebrates:

EC50

Species: Daphnia magna (Water flea)

Value: > 83 mg/l

Exposure time: 48 h

Method: OECD Test Guideline 202

Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

12.2. Persistence and degradability

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

Biodegradability:

Result: Not readily biodegradable.

Test substance: Ethane, pentafluoro- (HFC-125)

Biodegradability:

Biodegradation: 5 %

Result: Not readily biodegradable.

Method: OECD 301 D

Test substance: 2,3,3,3-Tetrafluoroprop-1-ene

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

No data available

12.6. Endocrine disrupting properties

No data available

12.7. Other adverse effects

Accumulation in aquatic organisms is unlikely.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product:

Dispose according to legal requirements.

Packaging:

Legal requirements are to be considered in regard of reuse or disposal of used packaging materials

Further information:

Provisions relating to waste:

EC Directive 2006/12/EC; 2008/98/EEC

Regulation No. 1013/2006

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

For personal protection see section 8.

SECTION 14: Transport information

14.1 UN number or ID number

ADR/RID:3163

IMDG:3163

IATA:3163

14.2 UN proper shipping name

ADR/RID:LIQUEFIED GAS, N.O.S.(PENTAFLUOROETHANE, R-1234yf, DIFLUOROMETHANE)

IMDG:LIQUEFIED GAS, N.O.S.(PENTAFLUOROETHANE, R-1234yf,DIFLUOROMETHANE)

IATA:Liquefied gas, n.o.s.(Pentafluoroethane, R-1234yf, Difluoromethane)

14.3 Transport hazard class(es)

ADR/RID:2.2

IMDG: 2.2

IATA: 2.2

14.4 Packaging group

No data available

14.5 Environmental hazards

ADR/RID:no

Marine pollutant: no

14.6 Special precautions for user

IMDG Code segregation group according chapter 3.1.4.4 : NONE,

14.7 Maritime transport in bulk according to IMO instruments

No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Basis	Value	Remarks
Substances of very high concern (SVHC)		This product does not contain substances of very high concern according to Regulation (EC) No Article 57 above the respective regulatory 1907/2006 (REACH), concentration limit of $\geq 0.1\%$ (w/w).

Global warming potential :

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

2.140

Other inventory information

USA. List of Active Substances on the Toxic Substances Control Act (TSCA) Chemical Substances Inventory, as amended
On TSCA Inventory

Australia. Inventory of Industrial Chemicals (AIIC), as amended
On the inventory, or in compliance with the inventory

Canada. Domestic Substances List (DSL), as amended
All components of this product are on the Canadian DSL

Japan. Kashin-Hou Law List
On the inventory, or in compliance with the inventory

Korea. Existing Chemicals Inventory (KECI)
On the inventory, or in compliance with the inventory

Philippines. Inventory of Chemicals and Chemical Substances (PICCS)
Not in compliance with the inventory

China. Inventory of Existing Chemical Substances (IECSC)
Not in compliance with the inventory

New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand
Not in compliance with the inventory

Taiwan Chemical Substance Inventory (TCSI)
Not in compliance with the inventory

15.2 Chemical safety assessment

A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

Text of H-statements referred to under heading 3

Pentafluoroethane : H280 Contains gas under pressure; may explode if heated.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Honeywell

Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1

2,3,3,3-Tetrafluoroprop-1-ene	:	H280	Contains gas under pressure; may explode if heated.
		H221	Flammable gas.
Difluoromethane	:	H221	Flammable gas.
		H280	Contains gas under pressure; may explode if heated.

Further information

All directives and regulations refer to amended versions.

Vertical lines in the left hand margin indicate a relevant amendment from the previous version.

Abbreviations:

EC European Community

CAS Chemical Abstracts Service

DNEL Derived no effect level

PNEC Predicted no effect level

vPvB Very persistent and very bioaccumulative substance

PBT Persistent, bioaccumulative und toxic substance

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user.

This information should not constitute a guarantee for any specific product properties.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended



Solstice® 452A

000000022311

Version 2.3

Revision Date 20.12.2024

Supersedes 1